



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9701

Job Sheet 165121



Part No: 646.9701

Job Qty: 2 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D2 SHEET 1 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/31/17	10/31/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs	10/31/17	10/31/17	0.00	0.00	Packaging1		
120	Small Fab	2 pcs	10/31/17	10/31/17	0.00	0.96	Small Fab		
130	QC	2 pcs	10/31/17	10/31/17	0.00	0.00	QC5		
140	Packaging	2 pcs	10/31/17	10/31/17	0.00	0.00	Packaging3		
150	QC21-SA	2 Ea	10/31/17	10/31/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598:

Descriptions: exp. date:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9710 5020167	2	45	0	0
	646.9711 5009231	4	84	0	0
	MS21042L08 F1138333-3	12	2,901	0	0
	MS27039-08-19 5006968	12	753	0	0
	NAS1149FN832P 5020604	24	3,651	0	0

Part Specifications

Specifications could not be found.

Plex 12/12/17 6:52 AM dart.quirion.sonia

DART
AEROSPACE
S023970



Cutter Sub Assembly

PART NO: 646.9701

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/18/17

Job No: 165121

Dart Aerospace Ltd.

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